

## **Gorton Mill Serial Numbers**

**Gorton Machines - manufactured by the Gorton Machine division of Kearney & Trecker  
1967 through 1977**

Serial Number	Model Number	Year Manufactured
48400 - 48420	1-22 Tracemaster	1967
48421 - 48440	1-22 Tracemaster	1968
48441 - 48460	1-22 Tracemaster	1970
48461 - 48480	1-22 Tracemaster	1974
48481 - 48499	1-22 Tracemaster	1975
48700 - 48760	1-22 Master Mill	1967
48761 - 48799	1-22 Master Mill	1968
49200 - 49299	1-22 Master Mill	1968
49300 - 49340	2-30 Tracemaster	1968
49341 - 49360	2-30 Tracemaster	1969
49361 - 49380	2-30 Tracemaster	1970
49381 - 49399	2-30 Tracemaster	1972
49400 - 49405	3-48 N-C Tapemaster	1969
49406 - 49408	3-48 N-C Tapemaster	1970
49409	3-48 N-C Tapemaster	1971
49410 - 49411	3-48 N-C Tapemaster	1973
49412	3-48 N-C Tapemaster	1974
49413	3-48 N-C Tapemaster	1975
49500 - 49520	2-30 Vertical Mill	1968
49521 - 49540	2-30 Vertical Mill	1969
49541 - 49550	2-30 Vertical Mill	1971

49551 - 49560	2-30 Vertical Mill	1974
49561 - 49572	2-30 Vertical Mill	1976
49700 - 49720	1-22 Master Mill	1968
49721 - 49799	1-22 Master Mill	1969
50000	1-22 Auto Tracemaste	1968
50001	1-22 Auto Tracemaster	1969
50002, 50003	1-22 Auto Tracemaster	1970
50004	1-22 Auto Tracemaster	1970
50100 - 50102	3-48 Auto Tracemaster	1970
50103	3-48 Auto Tracemaster	1969
50104 - 50105	3-48 Auto Tracemaster	1972
50106	3-48 Auto Tracemaster	1969
50107 - 50108	3-48 Auto Tracemaster	1970
50109 - 50113	3-48 Auto Tracemaster	1973
50114	3-48 Auto Tracemaster	1975
50115	3-48 Auto Tracemaster	1974
50200	HMC-60	1969
50201 - 50202	HMC-60	1970
50203 - 50204	HMC-60	1971
50205	HMC-60	1970
50206	HMC-60	1976
50207	HMC-60	1971
50208 - 50210	HMC-60	1970
50211	HMC-60	1973
50212	HMC-60	1970

50213	HMC-60	1973
50214	HMC-60	1972
50215 - 50217	HMC-60	1970
50218 - 50219	HMC-60	1971
50220	HMC-60`	1973
50221 - 50225	HMC-60	1971
50226	HMC-60	1972
50227 - 50229	HMC-60	1971
50230 - 50234	HMC-60	1972
50237	HMC-60	1973
50239	HMC-60	1973
50241 - 50246	HMC-60	1973
50248 - 50256	HMC-60	1974
50258 - 50262	HMC-60	1974
50300 - 50320	1-22 Master Mill	1969
50321 - 50340	1-22 Master Mill	1970
50341 - 50360	1-22 Master Mill	1969
50361 - 50399	1-22 Master Mill	1971
50400 - 50410	2-30 Auto Tracemaster,	1969
50411 - 50420	2-30 Auto Tracemaster,	1972
50421 - 50440	2-30 Auto Tracemaster,	1973
50441 - 50450	2-30 Auto Tracemaster,	1975
50800 - 50820	1-22 Master Mill	1971
50821 - 50880	1-22 Master Mill	1972
50881 - 50899	1-22 Master Mill	1973

51200 - 51220	1-22 Master Mill	1972
51221 - 51260	1-22 Master Mill	1973
51261 - 51280	1-22 Master Mill	1974
51281 - 51299	1-22 Master Mill	1975
51300 - 51310	2-30 Tracemaster,	1974
51311 - 51320	2-30 Tracemaster,	1976
51319 - 51330	2-30 Tracemaster,	1977
51400 - 51403	2-30 N-C Tapemaster,	1973
51404	2-30 N-C Tapemaster,	1975
51405 - 51407	2-30 N-C Tapemaster,	1976
51700 - 51710	1-22 Master Mill,	1973
51711 - 51725	1-22 Master Mill,	1974
51726 - 51737	1-22 Master Mill,	1975
51900 - 51910	1-22 Master Mill,	1974
51911 - 51930	1-22 Master Mill,	1975
51931 - 51950	1-22 Master Mill,	1976
51951 - 51965	1-22 Master Mill,	1977

Kearney & Trecker changed their serial numbering to: dddd-tt

This makes it a multiple of 10 (00, 10, 20 through 90).

The HMC-60 (presumably Horizontal Machining Center) is the only product line affected by the change.

5021-10 was manufactured in 1973.

1750-35 was manufactured in 1976 the only exception to the numbering scheme.

7400-xx machines were all manufactured in 1975, except for 7400-20.

Then 7401-xx and 7402-xx machines were manufactured in the year 1975.

7502-xx machines were manufactured in 1975.

7503-xx machines were manufactured in 1976, except 7503-00, completed in 1975.

7603-xx machines were manufactured in 1976.

7604-xx machines were manufactured in 1976 completed in 1976.